

**Acetylsalicylic Acid + Paracetamol (=Acetaminophen) Tablets (250 mg + 250 mg)**

Bill of Materials			
Scale (mg/tablet)	Item	Material Name	Quantity/1000 Tablets (g)
250.00	1	Acetylsalicylic acid	250.00
250.00	2	Acetaminophen	250.00
60.00	3	Avicel PH 101	60.00
15.00	4	Kollidon VA 64	15.00
3.00	5	Macrogel 6000 Powder	3.00

**Manufacturing Directions**

Pass all components through a 0.8-mm sieve, mix, and press with medium-compression force.

**Acetylsalicylic Acid Tablets (500 mg)**

Bill of Materials			
Scale (mg/tablet)	Item	Material Name	Quantity/1000 Tablets (g)
500.00	1	Acetylsalicylic acid crystalline	500.00
200.00	2	Avicel PH 101	200.00
15.00	3	Kollidon 30	15.00
25.00	4	Kollidon CL	25.00
3.00	5	Magneisum stearte	3.00

**Manufacturing Directions**

Pass all components through a 0.8-mm sieve, mix, and press with low-compression force.

**Acetylsalicylic Acid Tablets (Direct Compression)**

Bill of Materials			
Scale (mg/tablet)	Item	Material Name	Quantity/1000 Tablets (g)
400.00	1	Acetylsalicylic acid (crystalline) (Merck)	400.00
99.00	2	Ludipress <sup>®</sup>	99.00
1.00	3	Stearic acid	1.00
15.00	4	Kollidon <sup>®</sup> CL	15.00

**Manufacturing Directions**

- Mix all components and pass through an 0.8-mm sieve.
- Press with low-compression force (hardness is 90 N); 12-mm biplanar tablet has an average weight of 516 mg.