



**Figure 11.2** Schematic description of state variables in layer crystallization.

BC:

$$r = r_f, -D \frac{\partial C}{\partial r} = 0$$

$$r = r_s, -D \frac{\partial C}{\partial r} = -G = -k_i (C_r - C_e)^n$$

where  $F$  is the flow rate of the melt,  $C_0$  is the initial concentration,  $C_{\text{melt}}$  is the average concentration of product component at distance  $x$ ,  $G$  is the crystal growth rate,  $k_i$  and  $n$  are the crystal growth parameters,  $C_r$  is the concentration at the crystal layer surface,  $C_e$  is the equilibrium concentration, and  $V_{\text{tank}}$  is the volume of feeding tank.

Similarly, the mass transfer equation for impurity in the melt could be written as:

$$\frac{\partial C_{\text{imp}}}{\partial t} + u(r) \frac{\partial C_{\text{imp}}}{\partial x} = D_{\text{imp}} \frac{1}{r} \frac{\partial}{\partial r} \left( r \frac{\partial C_{\text{imp}}}{\partial r} \right), r_s \leq r \leq r_f, 0 \leq x \leq L \quad (11.7)$$

IC:

$$t = 0, C_{\text{imp}}(r, x, 0) = C_{\text{imp}, 0}$$

$$x = 0, \frac{dC_{\text{imp}}(r, 0, t)}{dt} = \frac{F(L, t) (C_{\text{imp}, \text{melt}}(L, t) - C_{\text{imp}, \text{melt}}(0, t))}{V_{\text{tank}}}$$

BC:

$$r = r_f, -D_{\text{imp}} \frac{\partial C_{\text{imp}}}{\partial r} = 0$$