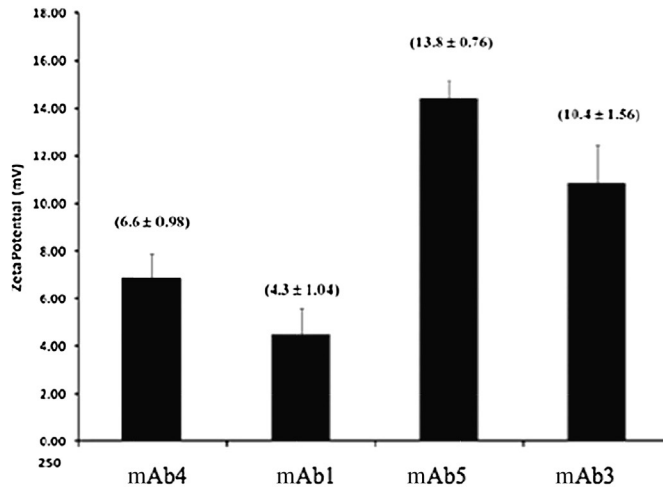


Viscosity: mAb4> mAb1>mAb5>mAb3



Z_{eff}: mAb5>mAb3>mAb4>mAb1

Figure 9.8 Viscosity and net charge for four mAbs at pH 6, 15 mM ionic strength. From [Yadav, Laue et al. \(2012\)](#).