

Figure 4.1 Stability of a mAb after 1 year of storage at -70 , 5 , 30 , and 40 °C as assessed by (a) size exclusion chromatography and (b) hydrophobic interaction chromatography after papain digestion. Figure provided by Jun Liu, Genentech.

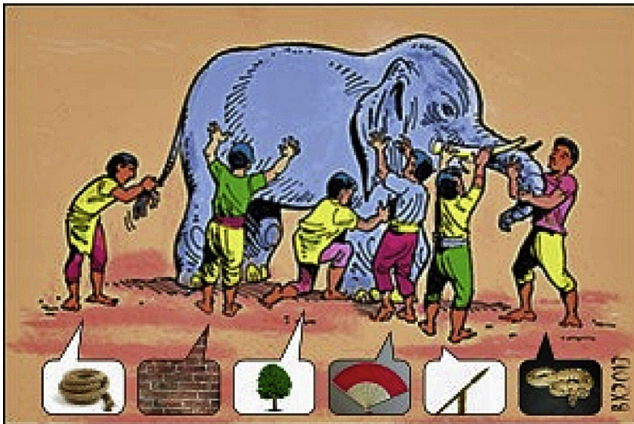
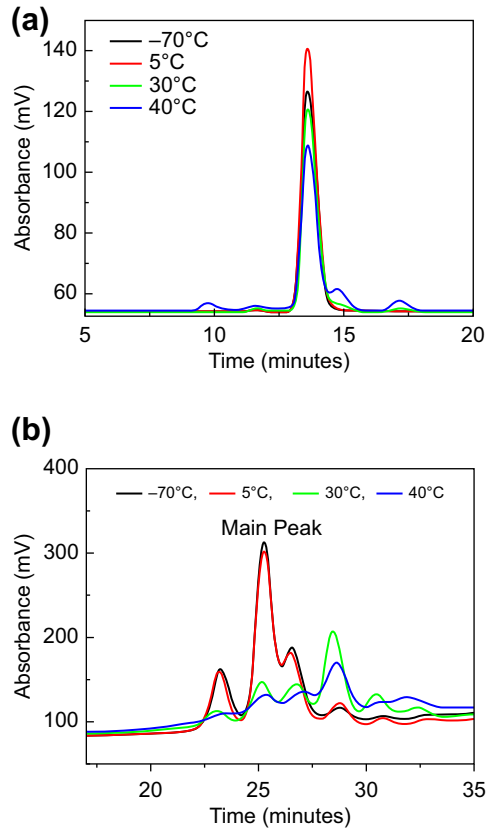


Figure 4.2 Blind men investigating the appearance of an elephant.