

# PERMEABILITY ASSESSMENT

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## Contents

- 1 Introduction
- 2 Nature and Permeability of Some Physiological Barriers
- 3 Drug Transfer Process Through a Physiological Membrane
- 4 Physicochemical Properties Determining Membrane Permeation
  - 4.1 Lipophilicity
  - 4.2 Molecular Size
  - 4.3 Hydrogen Bonding Property
  - 4.4 pH Partition ( $pK_a$ )
  - 4.5 Solubility
- 5 Biopharmaceutics Classification System (BCS) in Drug Product Optimization
- 6 Experimental Models for the Evaluation of Drug Permeation
  - 6.1 Predicting Drug Permeability from Physicochemical Parameters
  - 6.2 Cell Culture Based Models for Permeability Study
  - 6.3 Parallel Artificial Membrane Permeability Assay (PAMPA)
  - 6.4 Tissue Based Models for Permeability Study
  - 6.5 In Situ Model of Intestinal Drug Permeability
  - 6.6 Whole Animal Models
- 7 *In Vitro* and *In Vivo* (IVIV) Correlation
- 8 Conclusion
- References

## 1 INTRODUCTION

Drug discovery is a lengthy and costly process with a very low probability of success. Approximately 50% of the investigational new drugs (INDs) fail in preclinical and

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