

MASCARA

RAW MATERIALS	% By Weight
A.	
Veegum	2.0
Tylose CB 30 000	0.1
1,2-Propylene glycol	1.5
Water	68.0
Preservative	q.s.
B.	
MIGLYOL 812 Neutral Oil	2.0
Pigments	4.0
C.	
White beeswax	3.5
IMWITOR 191	2.0
Carnaubawax	5.0
Stearic acid	1.0
Arlatone T	2.0
D.	
Morpholine	0.4
Colophony	1.5
Luviskol VA 64	2.0
Ethanol 96%	5.0
Perfume	q.s.

Preparation:

A is mixed and heated to about 60C.

B is mixed, C is added to B and both phases are heated to 60C.

B + C are stirred into A.

D is dissolved and added at about 30C.

SOURCE: Dynamit Nobel: Cosmetic Formulas: Formulation 2.3.1

WATER-IN-OIL MASCARA

RAW MATERIALS	% By Weight
A:	
VEEGUM	1.50
Water	31.28
PVP K-30	0.22
Crotein SPA	1.00
Propylene glycol	5.00
B:	
Petrolatum	3.00
Shell Sol 71	32.00
Carnauba wax	5.00
Waxenol 821 SB	5.00
Candellila wax	3.00
Paraffin	2.50
Witcamide 511C	5.00
C.	
Iron oxide	5.50
Preservative	q.s.

SOURCE: R.T. Vanderbilt Co., Inc.: Cosmetics and Toiletries
Formulary: Formulation No. 376