

EYE MAKEUP REMOVER

RAW MATERIALS	% By Weight
Phase A:	
Water, Deionized	86.00
GERMABEN II	1.00
Sodium Laureth Sulfate (Standapol ES-2)	5.00
Disodium Oleamido PEG-2 Sulfosuccinate (Standapol SH-100)	4.00
Phase B:	
Polysorbate 20 (Tween 20)	2.00
Quaternium 22 (Ceraphyl 60)	1.00
Quaternium 26 (Ceraphyl 65)	1.00
	100.00

## Procedure:

Combine Phase A by adding ingredients stepwise and mixing until clear and uniform after each addition. Premix Phase B and add to Phase A, mixing until clear and uniform (Adjust to pH 7.0 with NaOH solution)

SOURCE: Sutton Laboratories, Inc.: Cosmetic Formulary:  
Suggested Formulation

EYE MAKE-UP REMOVER

RAW MATERIALS	% By Weight
Avanel S-90	5.0-10.0
MAZER T-MAZ 20	1.0- 2.0
Propylene Glycol	1.0- 2.0
Mixed Parabens	0.1- 0.1
EDTA	0.1- 0.1
Water	92.5-85.8

## Procedure:

Mix at room temperature. Filter and pack.

SOURCE: Mazer Chemicals, Inc.: Cosmetic Formularies T-20D:  
Formulation 16