

HIGH PEARL PRESSED POWDER EYE SHADOW

RAW MATERIALS	% By Weight
Ultramarine Blue 3516	5.55
Zinc Stearate, USP	3.70
Kaolin 347	11.00
Mica 280	40.0
Micro Crystalline Cellulose	32.15
SCHERCOMID AME-70	7.60

The above ingredients without the SCHERCOMID AME-70 will not press. At 7.6%, SCHERCOMID AME-70 gave a good (hard) surface (with no cracking when dropped three feet onto a concrete floor), when pressed at 4500 PSIG with 10-15 seconds dwell time.

SOURCE: Scher Chemicals, Inc.: SCHERCOMID AME-70: Formulation SG-0205

EYE SHADOW CC-102

RAW MATERIALS	% By Weight
Timica MIC Bronze Golden	40.5
Talc BC	32.4
SF-1214	13.6
Oleyl Erucate	13.5

## Procedure:

- 1) Mill through a 0.027" herringbone screen.
- 2) Press into suitable container.

## Comments:

- SF-1214 can be replaced by SF-1236.
- Replace 2% oleyl erucate with apple pectin for more firmness.

SOURCE: GE Silicones: Personal Care Formulary: Formulation CC-102

EYE MAKE-UP REMOVER

RAW MATERIALS	% By Weight
Klearol (Mineral Oil)	85.00
SCHERCEMOL DID (Diisopropyl Dimerate)	10.00
SCHERCEMOL 318 (Isopropyl Isostearate)	5.00

Blend all ingredients at 40-45C with slow agitation for 5-10 minutes.

SOURCE: Scher Chemicals, Inc.: Suggested Formulation