

QUICK DRYING ROLL-ON ANTIPERSPIRANT

RAW MATERIALS	% By Weight
BENTONE GEL VS-5 Rheological Additive	15.0
Cyclomethicone	54.0
SDA Alcohol 40	3.0
Isopropyl Myristate	2.0
Aluminum Chlorohydrate	25.0
Fragrance	1.0

## Manufacturing Directions:

- A. Combine the BENTONE GEL VS-5 with ingredients 2 and 3 using vigorous agitation. Mix until uniform.
- B. Add ingredient 4, then ingredient 5, with constant agitation. Mix until the powder is uniformly distributed.
- C. Add ingredient 6.

TALC SPRAY ANTIPERSPIRANT

RAW MATERIALS	% By Weight
1. BENTONE GEL IPM rheological additive	8.0
2. SDA 40	2.0
3. Isopropyl Myristate	1.5
4. Cyclomethicone	5.0
5. Aluminum Chlorohydrate	6.0
6. Talc	2.0
7. Fragrance	0.5
8. Propellant A-46	75.00

## Manufacturing Directions:

1. Combine ingredients 1 through 4 and thoroughly mix using medium shear equipment.
2. Add ingredients 5 and 6 at a slow rate and mix in thoroughly.
3. Add fragrance and mix.
4. Fill, vacuum crimp and gas aerosol units.

SOURCE: NL Chemicals: Suggested Formulations