

CREAMY EYE SHADOW

| RAW MATERIALS | % By Weight |
|---------------|-------------|
|---------------|-------------|

## Phase A:

|   |      |
|---|------|
| Cetyl Lactate (Ceraphyl 28)                   | 2.0  |
| Octyldodecyl Stearoyl Stearate (Ceraphyl 847) | 2.0  |
| Beeswax, White                                | 7.8  |
| PVP/Eicosene Copolymer (Ganex V-220)          | 6.5  |
| Trihydroxystearin (Thixcin R)                 | 3.5  |
| Petroleum Distillate (Shell Sol 71)           | 33.0 |

## Phase B:

|   |      |
|---|------|
| Petroleum Distillate (and) Quaternium-18 Hectorite<br>(and) Propylene Carbonate (Bentone gel SS-71) | 14.7 |
| Zinc Stearate   | 2.0  |
| Magnesium Stearate  | 1.0  |
| 328 Titanium Dioxide  | 6.0  |
| Talc 141  | 14.5 |
| Mica (and) Bismuth Oxychloride (and) Ferric Ammonium<br>Ferrocyanide (Chroma-Lite Blue)             | 6.0  |

## Phase C:

|             |     |
|-------------|-----|
| GERMABEN II | 1.0 |
|-------------|-----|

SOURCE: Sutton Laboratories, Inc.: Cosmetic Formulary:  
Suggested Formulation

EYE SHADOW STICK

| RAW MATERIALS | % By Weight |
|---------------|-------------|
|---------------|-------------|

|                            |    |
|----------------------------|----|
| ELFACOS ST                 | 10 |
| Liquid paraffin            | 41 |
| Carnauba wax               | 3  |
| Candelilla wax             | 7  |
| Acetylated lanolin alcohol | 4  |
| Isopropyl palmitate        | 10 |
| ELFACOS C26                | 6  |
| Microcrystalline wax       | 4  |
| Pigments                   | 15 |

The eye shadow stick is storage stable, waterproof and has good spreadability.

Formulation No. 147 (ST9) or No. 551 (ST 37)

SOURCE: Akzo Chemicals Inc.: ELFACOS ST9, ST37, C26, E200:  
Suggested Formulation