

Table 8

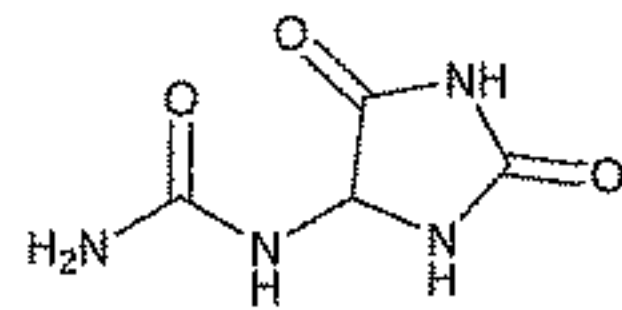
Name	Relative Retention Time	Acceptance Criteria, NMT (%)
Deacylated alfuzosin <sup>a</sup>	0.46	0.40
N-Formyl analog <sup>b</sup>	0.50	0.30
Alfuzosin	1.0	—
Furamide analog <sup>c</sup>	1.18	— <sup>d</sup>
Any individual unspecified impurity	—	0.20
Total impurities	—	0.80

<sup>a</sup> N<sup>2</sup>-(3-Aminopropyl)-6,7-dimethoxy-N<sup>2</sup>-methylquinazoline-2,4-diamine.  
<sup>b</sup> N-[3-[(4-Amino-6,7-dimethoxyquinazolin-2-yl)(methyl)amino]propyl]formamide.  
<sup>c</sup> N-[3-[(4-Amino-6,7-dimethoxyquinazolin-2-yl)(methyl)amino]propyl]furan-2-carboxamide.  
<sup>d</sup> Furamide analog, a component of USP Alfuzosin System Suitability Mixture A RS, is not a specified impurity.

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Protect from light and moisture. Store at controlled room temperature.
- **LABELING:** When more than one *Dissolution* test is given, the labeling states the *Dissolution* test used only if *Test 1* is not used.
- **USP REFERENCE STANDARDS** <11>
  - USP Alfuzosin Hydrochloride RS
  - USP Alfuzosin System Suitability Mixture A RS
  - Furamide analog: N-[3-[(4-Amino-6,7-dimethoxyquinazolin-2-yl)(methyl)amino]propyl]furan-2-carboxamide.  
C<sub>19</sub>H<sub>23</sub>N<sub>5</sub>O<sub>4</sub> 385.42
  - Deacylated alfuzosin: N<sup>2</sup>-(3-Aminopropyl)-6,7-dimethoxy-N<sup>2</sup>-methylquinazoline-2,4-diamine.  
C<sub>14</sub>H<sub>21</sub>N<sub>5</sub>O<sub>2</sub> 291.35
  - N-Formyl analog: N-[3-[(4-Amino-6,7-dimethoxyquinazolin-2-yl)(methyl)amino]propyl]formamide.  
C<sub>15</sub>H<sub>21</sub>N<sub>5</sub>O<sub>3</sub> 319.36

Allantoin



C<sub>4</sub>H<sub>6</sub>N<sub>4</sub>O<sub>3</sub> 158.12  
Urea, (2,5-dioxo-4-imidazolidinyl)-;  
Allantoin [97-59-6].

DEFINITION

Allantoin contains NLT 98.5% and NMT 101.0% of C<sub>4</sub>H<sub>6</sub>N<sub>4</sub>O<sub>3</sub>.

IDENTIFICATION

- **A. INFRARED ABSORPTION** <197K>
- **B. THIN-LAYER CHROMATOGRAPHIC IDENTIFICATION TEST** <201>: The *R<sub>f</sub>* value of the principal spot from *Sample solution B* corresponds to that from *Standard solution A*, as described in the test for *Organic Impurities*.

ASSAY

- **PROCEDURE**
  - Sample:** 120 mg
  - Analysis:** Transfer the *Sample* to a 100-mL beaker, dissolve by stirring in 40 mL of water, and titrate with 0.1 M sodium hydroxide. Use a suitable electrode system

(see *Titrimetry* <541>). Each mL of 0.1 M sodium hydroxide is equivalent to 15.81 mg of C<sub>4</sub>H<sub>6</sub>N<sub>4</sub>O<sub>3</sub>.  
Acceptance criteria: 98.5%–101.0%

IMPURITIES

- **RESIDUE ON IGNITION** <281>: NMT 0.1%
- **ORGANIC IMPURITIES**
  - Adsorbent:** Cellulose
  - Diluent:** Methanol and water (1:1)
  - Urea stock solution:** 1 mg/mL of USP Urea RS in water
  - Standard solution A:** 1 mg/mL of USP Allantoin RS in *Diluent*
  - Standard solution B:** 0.1 mg/mL of USP Urea RS in methanol, from *Urea stock solution*
  - Standard solution C:** *Standard solution A* and *Standard solution B* (1:1)
  - Sample solution A:** Transfer 0.10 g of Allantoin to a 10-mL volumetric flask, add 5 mL of water, dissolve by heating, and allow to cool. Dilute with methanol to volume. [NOTE—Use immediately after preparation.]
  - Sample solution B:** Transfer 1 mL of *Sample solution A* to a 10-mL volumetric flask, and dilute with *Diluent* to volume.
  - Spray reagent:** 5 mg/mL of *p*-dimethylaminobenzaldehyde in a mixture of methanol and hydrochloric acid (3:1)
  - Application volume**
    - Standard solution A:* 5 µL
    - Standard solution B:* 5 µL
    - Standard solution C:* 5 µL
    - Sample solution A:* 10 µL
    - Sample solution B:* 5 µL
  - Developing solvent system:** Butyl alcohol, glacial acetic acid, and water (60:15:25)
  - Analysis:** Proceed as directed for *Chromatography* <621>, *Thin-Layer Chromatography*. Develop the chromatogram until the solvent front has moved about 10 cm. Spray the plate with *Spray reagent*, dry in a current of hot air, and after 30 min examine under visible light.
  - Acceptance criteria:** Any spot from *Sample solution A*, except for the principal spot, is not more intense than the spot from *Standard solution B* (NMT 0.5%). The test is not valid unless the principal spots from *Standard solution C* are clearly separated.

SPECIFIC TESTS

- **ACIDITY OR ALKALINITY**
  - Sample solution:** 5 mg/mL in carbon dioxide-free water
  - Analysis:** To 5 mL of the *Sample solution* add 5 mL of water, 0.1 mL of methyl red TS, and 0.2 mL of 0.01 M sodium hydroxide.
  - Acceptance criteria:** A yellow color is observed. The solution turns red upon the addition of 0.4 mL of 0.01 M hydrochloric acid.
- **LOSS ON DRYING** <731>: Dry a sample at 105° to constant weight: it loses NMT 0.1% of its weight.
- **REDUCING SUBSTANCES**
  - Sample solution:** 1.0 g of Allantoin in 10 mL of water. Shake for 2 min, and filter.
  - Analysis:** To the *Sample solution* add 1.5 mL of 0.02 M potassium permanganate.
  - Acceptance criteria:** The solution remains violet for at least 10 min.

ADDITIONAL REQUIREMENTS

- **USP REFERENCE STANDARDS** <11>
  - USP Allantoin RS
  - USP Urea RS