

## 1 Nonproprietary Names

BP: Copovidone

PhEur: Copovidone

USP–NF: Copovidone

## 2 Synonyms

Acetic acid vinyl ester, polymer with 1-vinyl-2-pyrrolidinone; copolymer of 1-vinyl-2-pyrrolidinone and vinyl acetate in a ratio of 3:2 by mass; copolyvidone; copovidonum; *Kollidon VA 64*; *Luviskol VA*; *Plasdone S-630*; poly(1-vinylpyrrolidone-co-vinyl acetate); polyvinylpyrrolidone-vinyl acetate copolymer; PVP/VA; PVP/VA copolymer.

## 3 Chemical Name and CAS Registry Number

Acetic acid ethenyl ester, polymer with 1-ethenyl-2-pyrrolidinone [25086-89-9]

## 4 Empirical Formula and Molecular Weight

$(C_6H_9NO)_n \cdot (C_4H_6O_2)_m$   $(111.1)_n + (86.1)_m$

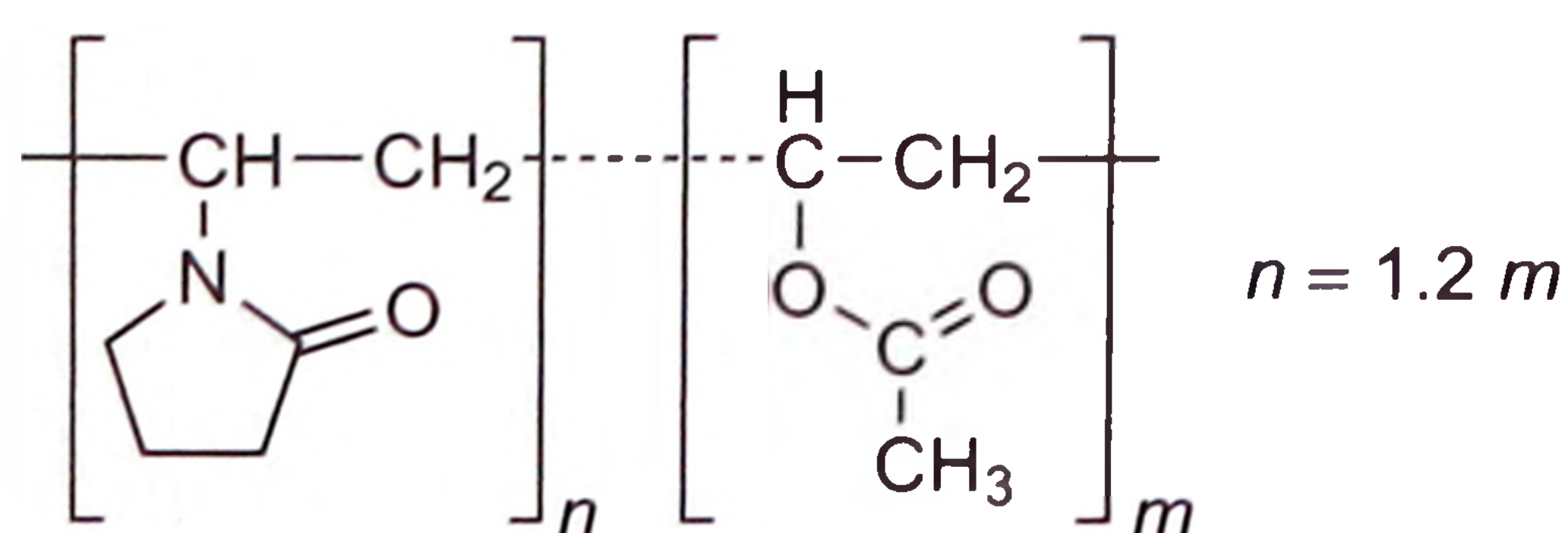
The ratio of  $n$  to  $m$  is approximately  $n = 1.2m$ . Molecular weights of 45 000–70 000 have been determined for *Kollidon VA 64*. The average molecular weight of copovidone is usually expressed as a  $K$ -value.

The  $K$ -value of *Kollidon VA 64* is nominally 28, with a range of 25.2–30.8. The  $K$ -value of *Plasdone S 630* is specified between 25.4 and 34.2.  $K$ -values are calculated from the kinematic viscosity of a 1% aqueous solution. Molecular weight can be calculated with the formula:

$$M = 22.22 (K + 0.075K^2)^{1.65}$$

The USP 40–NF 35 S1 describes copovidone as a copolymer of 1-vinyl-2-pyrrolidinone and vinyl acetate in the mass proportion of 3:2. The PhEur 9.2 describes copovidone as a copolymer of 1-ethenylpyrrolidin-2-one and ethenyl acetate in the mass proportion of 3:2.

## 5 Structural Formula



## 6 Functional Category

Film-forming agent; modified-release agent; tablet and capsule binder.

## 7 Applications in Pharmaceutical Formulation or Technology

Copovidone is used as a tablet binder, a film-former, and as part of the matrix material used in controlled-release formulations. In tableting, copovidone can be used as a binder for direct compression<sup>(1–4)</sup> and as a binder in wet granulation.<sup>(5,6)</sup> Copovidone is often added to coating solutions as a film-forming agent.<sup>(7)</sup> It provides good adhesion, elasticity, and hardness, and can be used as a moisture barrier.

See Table I.

**Table I:** Uses of copovidone.

| Use                               | Concentration (%)      |
|-----------------------------------|------------------------|
| Film-forming agent                | 0.5–5.0 <sup>(a)</sup> |
| Tablet binder, direct compression | 2.0–5.0                |
| Tablet binder, wet granulation    | 2.0–5.0                |

(a) This corresponds to the % w/w copovidone in the film-forming solution formulation, before spraying.

## 8 Description

Copovidone is a white to yellowish-white amorphous powder. It is typically spray-dried with a relatively fine particle size. It has a slight odor and a faint taste.

## 9 Pharmacopeial Specifications

See Table II. See also Section 18.

**Table II:** Pharmacopeial specifications for copovidone.

| Test                               | PhEur 9.2   | USP 40–NF 35 S1 |
|------------------------------------|-------------|-----------------|
| Aldehydes                          | ≤500 ppm    | ≤0.05%          |
| Appearance of solution             | +           | +               |
| Characters                         | +           | –               |
| Ethenyl acetate                    | 35.3–42.0%  | 35.3–41.4%      |
| Heavy metals                       | –           | ≤20 ppm         |
| Hydrazine                          | ≤1 ppm      | ≤1 ppm          |
| Identification                     | +           | +               |
| $K$ -value                         | 90.0–110.0% | 90.0–110.0%     |
| Loss on drying                     | ≤5.0%       | ≤5.0%           |
| Monomers                           | ≤0.1%       | +               |
| 1-vinyl-2-pyrrolidone              | –           | ≤0.001%         |
| Vinyl acetate                      | –           | ≤0.001%         |
| 2-pyrrolidone                      | –           | ≤0.5%           |
| Nitrogen content                   | 7.0–8.0%    | 7.0–8.0%        |
| Peroxides                          | ≤400 ppm    | ≤0.04%          |
| 2-Pyrrolidone                      | ≤0.5%       | –               |
| Sulfated ash                       | ≤0.1%       | –               |
| Residue on ignition                | –           | ≤0.1%           |
| Viscosity, expressed as $K$ -value | +           | –               |

## 10 Typical Properties

**Density (bulk)** 0.24–0.28 g/cm<sup>3</sup>

**Density (tapped)** 0.35–0.45 g/cm<sup>3</sup>

**Flash point** 215°C

**Flowability** Relatively free-flowing powder.

**Glass transition temperature** 106°C for *Plasdone S-630*.<sup>(8)</sup>

**Hygroscopicity** At 50% relative humidity, copovidone gains less than 10% weight.

**$K$ -value** 25.4–34.2 for *Plasdone S-630*.<sup>(8)</sup>

**Melting point** 140°C

**Solubility** Greater than 10% solubility in 1,4-butanediol, glycerol, butanol, chloroform, dichloromethane, ethanol (95%), glycerol, methanol, polyethylene glycol 400, propan-2-ol, propanol, propylene glycol, and water. Less than 1% solubility in cyclohexane, diethyl ether, liquid paraffin, and pentane.