

## 1 Nonproprietary Names

BP: Cellulose Acetate Butyrate  
PhEur: Cellulose Acetate Butyrate  
USP–NF: Cellaburate

## 2 Synonyms

Acetylbutyrylcellulose; cellaburatum; cellulose acetate butanoate; cellulose butyrate acetate; cellulosi acetas butyras.

## 3 Chemical Name and CAS Registry Number

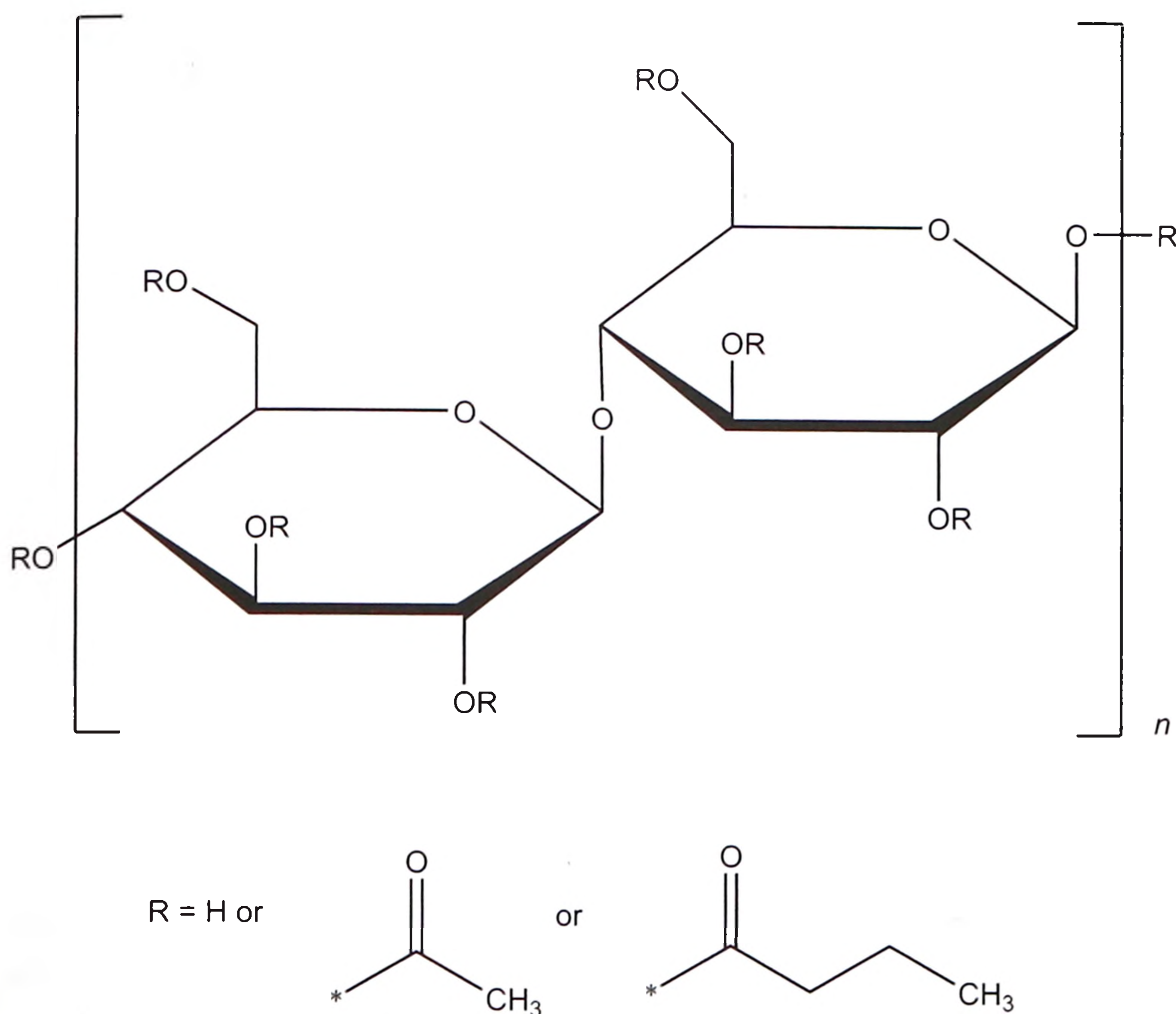
Cellulose acetate butanoate [9004-36-8]

## 4 Empirical Formula and Molecular Weight

Cellaburate is a cellulose derivative in which between 1% and 41% of the hydroxyl groups are acetylated, and between 5% and 56% of hydroxyl groups are butyrylated.

The PhEur 9.2 describes cellaburate as a partly or completely O-acetylated and O-butyrylated cellulose containing not less than 2.0% and not more than 30.0% acetyl groups, and not less than 16.0% and not more than 53.0% of butyryl groups, calculated with reference to the dried substance.

## 5 Structural Formula



## 6 Functional Category

Coating agent; film-forming agent; membrane-forming agent; modified-release agent; tablet and capsule diluent.

## 7 Applications in Pharmaceutical Formulation or Technology

Cellaburate has been used in the formulation of oral modified-release drug delivery systems.<sup>(1)</sup> It is an alternative to cellulose acetate as the semipermeable barrier layer in osmotic pump devices.<sup>(2)</sup> Cellaburate has also been used in controlled release solid dosage forms resistant to alcohol-induced dose dumping.<sup>(3)</sup>

## 8 Description

Cellaburate occurs as a white to off-white, slightly hygroscopic powder or granules.

## 9 Pharmacopeial Specifications

See Table I.

**Table I:** Pharmacopeial specifications for cellaburate.

Test	PhEur 9.2	USP 40–NF 35 S1
Identification	+	+
Residue on ignition	≤0.1%	≤0.1%
Heavy metals	–	≤0.002%
Free acid	–	≤0.1%
Acidity	+	–
Water determination	–	≤5.0%
Loss on drying	≤2.0%	–
Assay		
C <sub>2</sub> H <sub>3</sub> O groups	2.0–30.0%	1.0–41.0%
C <sub>4</sub> H <sub>7</sub> O groups	16.0–53.0%	5.0–56.0%

## 10 Typical Properties

*Density* 1.26 g/cm<sup>3</sup>

*Density (bulk)* 0.224 g/cm<sup>3</sup>

*Density (tapped)* 0.256 g/cm<sup>3</sup>

*Dielectric strength* 784–984 kV/cm

*Glass transition temperature (T<sub>g</sub>)* 151°C

*Hardness* 27 Knoop

*Melting point* 230–240°C

*Refractive index* 1.475

*Solubility* Practically insoluble in water and in ethanol (95%); soluble in acetone, formic acid, and in a mixture of equal volumes of methanol and dichloromethane.

*Specific gravity* 1.26

## 11 Stability and Storage Conditions

Slow hydrolysis of cellaburate will occur under prolonged adverse conditions such as high temperatures and high humidity, with a resultant increase in free acid content and water content. Store in airtight containers in a cool, dry place.

## 12 Incompatibilities

Cellaburate is incompatible with oxidizing materials. Mixing cellulose esters in a nonpolar hydrocarbon, such as toluene or xylene, may result in the buildup of static electricity, which can cause a flash fire or an explosion. When adding cellulose ester to any flammable liquid, an inert gas atmosphere should be maintained within the vessel.

## 13 Method of Manufacture

Cellaburate is produced by reacting cellulose with acetic anhydride and *n*-butyric anhydride in the presence of a tertiary organic base or a strong acid.